Maraging Steel M300

18Ni300 · 1.2709

High-strength maraging steel powder for mold inserts, precision tooling, and age-hardened production components.

Designations: M300 · 18Ni300 · Maraging 300 · EN 1.2709

Supply

Item	Value
Particle-size cuts	15–45 µm · 15–53 µm · 45–106 µm
Processes	LPBF · DED
Minimum pack	1 kg (paid samples)
Packaging	Aluminium-foil bag · 1 kg sealed pack · Drum
Documents	Lot-specific COA · Particle-size report · Safety data sheet · Chemistry report
List price	US$30–113/kg, EXW China

Our list price for LPBF cuts (15–45 µm or 15–53 µm), per kg, EXW China, from 1 kg. It is set at 80–90% of the public list prices of mainstream suppliers checked in October 2026. Other particle-size cuts are priced by agreement; packing and freight are quoted separately. Your written quotation from our official corporate email confirms the price, lead time and terms for your quantity, particle size and documents.

Chemical composition, wt.%

Element	Limit
Fe	Balance
Ni	17.0–19.0
Co	8.5–9.5
Mo	4.5–5.2
Ti	0.6–0.8
Al	0.05–0.15
C	≤0.03
Cr	≤0.30
Si	≤0.10
Mn	≤0.10
O	≤0.04
N	≤0.02

Typical partner-plant datasheet limits for 18Ni300 powder, wt.%. The quoted lot COA governs.

Powder properties · LPBF screening window

Property	Value	Note
D10	≥15 μm	
D50	30–40 μm	
D90	≤60 μm	
Sphericity	≥0.90	Method to be confirmed
Apparent density	≥4.0 g/cm³	
Tap density	≥4.5 g/cm³	
Flow	≤20 s/50 g	Method and conditioning to be confirmed

An 18Ni300 screening basis; aging and printed-part performance are separate qualification layers.

Typical mechanical properties

Condition	Temperature	Tensile	Yield	Elongation	Note
As built	Room temperature	≥1170 MPa	—	≥11%	38–42 HRC
Aged	Room temperature	≥1900 MPa	—	≥4%	54–57 HRC

Partner-plant datasheet values for LPBF test bars at room temperature unless stated. Printed-part properties depend on machine, parameters, orientation, and post-processing.

Typical values, not a lot certificate. The certificate of analysis for the quoted lot governs. Formal quotations and commercial terms are valid only when issued from our official corporate email.

Request a quote: https://metal3dpowder.com/rfq/?product=m300 · Grade page: https://metal3dpowder.com/products/m300/
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